

# WHEEL BUILD GUIDELINES

## For PRAXIS C32 CARBON RIMS



**IMPORTANT:** Deviating from these J-bend hub/spoke build guidelines may void your rim warranty/support. The use of **Industry 9** straight-pull hub and spoke systems is tested and approved (*please follow 19's lacing/building instructions/recommendations*).

### PRAXIS C32 CARBON RIM

- Rim drilling: 32-hole, designed for 2.0 nipples
- 29": ERD = 588mm
- 27.5": ERD = 550mm
- Rim offset: 3mm

### SPOKES / NIPPLES / WASHERS

- J-bend spokes and nipples
- J-bend builds require stainless-steel nipple washers (included with carbon rims)
- Thread prep: WheelSmith SpokePrep or Loctite 221

### FRONT HUB

- Recommended lacing: **NDS** = 2X or 3X - Leading spokes heads-in | **DS** = 2X or 3X - Leading spokes heads-in
- Rim Orientation: Spoke bed closer to DS

### REAR HUB

- Recommended lacing: **NDS** = 2X or 3X - Leading spokes heads-in | **DS** = 2X or 3X - Leading spokes heads-out
- Rim Orientation: Spoke bed closer to NDS

### SPOKE TENSION

- 105-125 kgf

[Updated 2/5/18]