WHEEL BUILD GUIDELINES
For PRAXIS C32 CARBON RIMS

IMPORTANT: Deviating from these J-bend hub/spoke build guidelines may void your rim warranty/support. The use of Industry 9 straight-pull hub and spoke systems is tested and approved (please follow I9’s lacing/building instructions/recommendations).

PRAXIS C32 CARBON RIM
- Rim drilling: 32-hole, designed for 2.0 nipples
- 29": ERD = 588mm
- 27.5": ERD = 550mm
- Rim offset: 3mm

SPOKES / NIPPLES / WASHERS
- J-bend spokes and nipples
- J-bend builds require stainless-steel nipple washers (included with carbon rims)
- Thread prep: Wheelsmith SpokePrep or Loctite 221

FRONT HUB
- Recommended lacing: NDS = 2X or 3X - Leading spokes heads-in | DS = 2X or 3X - Leading spokes heads-in
- Rim Orientation: Spoke bed closer to DS

REAR HUB
- Recommended lacing: NDS = 2X or 3X - Leading spokes heads-in | DS = 2X or 3X - Leading spokes heads-out
- Rim Orientation: Spoke bed closer to NDS

SPOKE TENSION
- 105-125 kgf

[Updated 2/5/18]