

Mach 6 Upper link assembly procedure

UL with bearings

Loctite 609 or equivalent

Loctite 243 or equivalent



Apply Loctite 243
to threads in frame



Assemble UL to FT and
tighten M8 bolt on DS first



Torque DS bolt to 13Nm



Pre-assemble M8 bolt
and bearing for NDS
installation



Apply Loctite 609 or equivalent to NDS bearing pocket

Coat surface completely



Assemble bearing with bolt and tighten until secure



Torque NDS bolt to 13Nm



Check link movement to make sure there is smooth motion

Apply Loctite 243
to all threads in UL



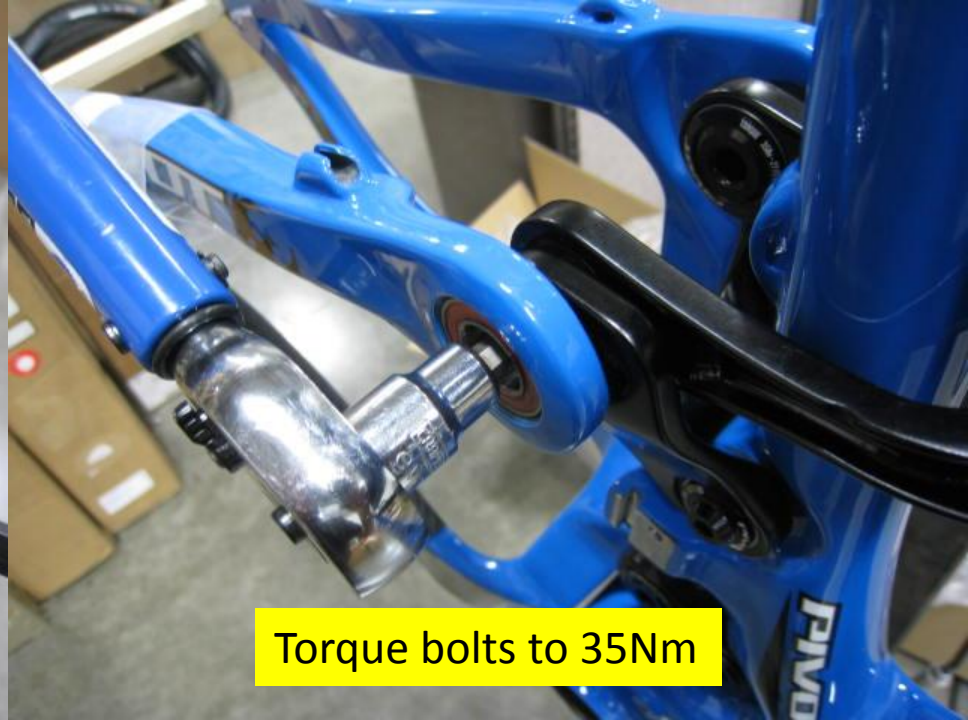
Install M14 DS clevis bolt



Install M14 NDS clevis bolt



Torque bolts to 35Nm



Install M14 RT bolts



Torque bolts to 35Nm

