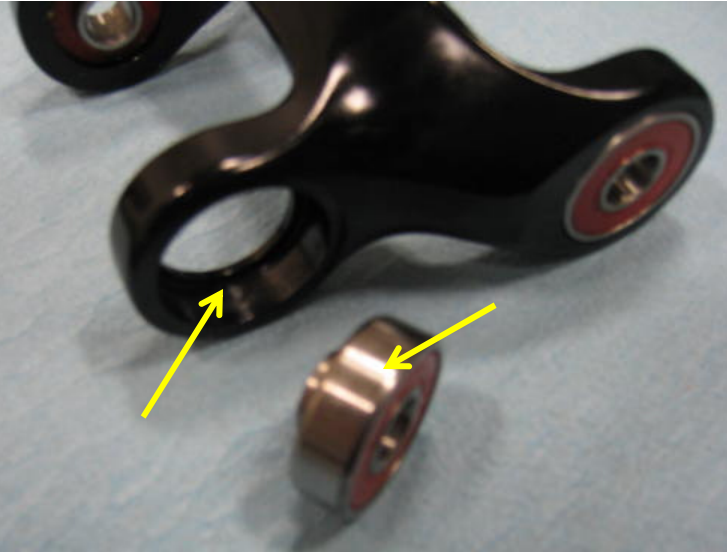


Pre assemble bearings in link as shown using Loctite 609



Make sure bearing surface and bearing cup are cleaned with alcohol before installing

Apply loctite 243 to threads before installing hardware



Install Upper link and hardware as shown



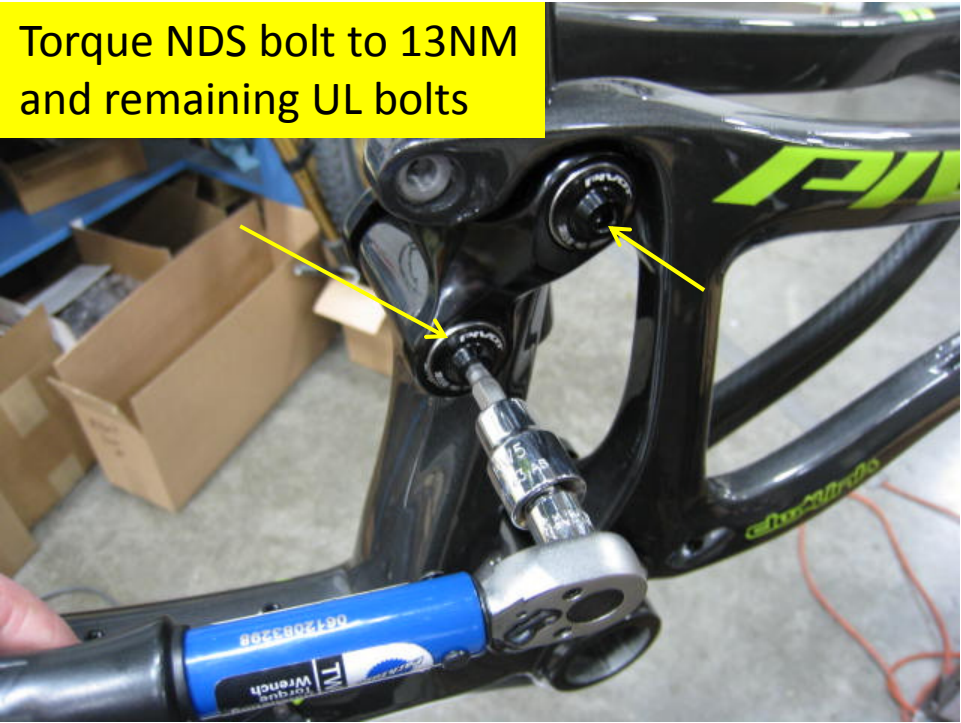
Apply complete coating of Loctite 609 to NDS bearing cup surface



Torque DS RM bolt to 13NM
Before installation of NDS bearing



Install bearing and hardware to NDS UL



Torque NDS bolt to 13NM and remaining UL bolts