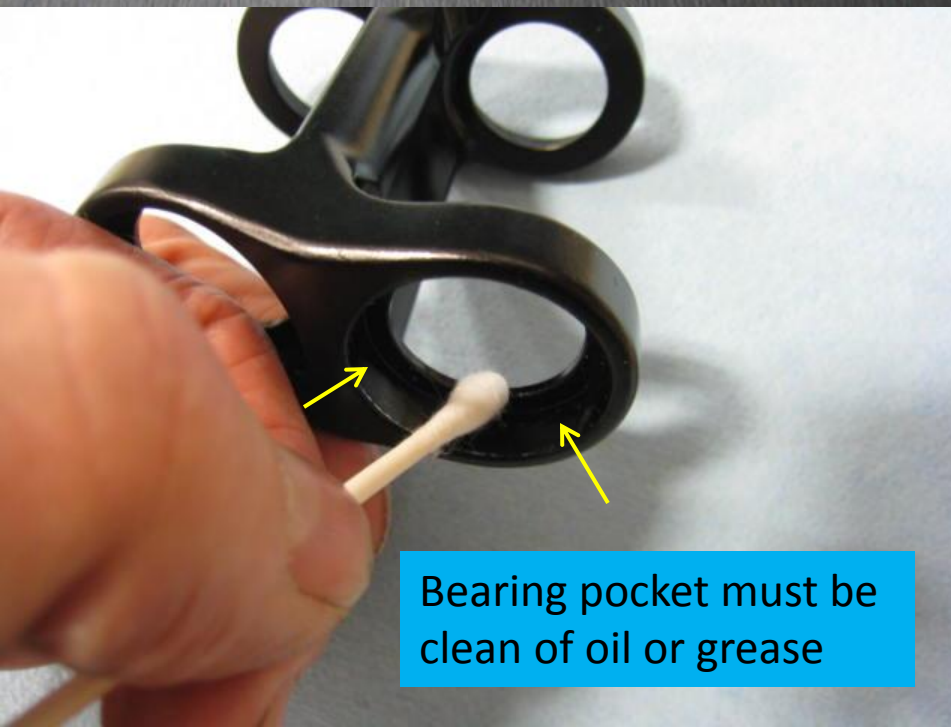


Lower link and bearings



Bearing race must be clean of oil or grease



Bearing pocket must be clean of oil or grease

It is best to use alcohol to clean bearings , bearing pockets, and threads to ensure no oil or grease is on any of the surfaces during the assembly process



Apply Loctite 609 or equivalent to bearing pocket



Using a toothpick to spread the Loctite to coat bearing pocket



Use enough Loctite to cover surface until wet



Press bearings into lower link

Apply Loctite 242 Or 243
to threads in frame



Apply enough Loctite to
cover threads as shown



Using a toothpick to spread
the Loctite to coat threads

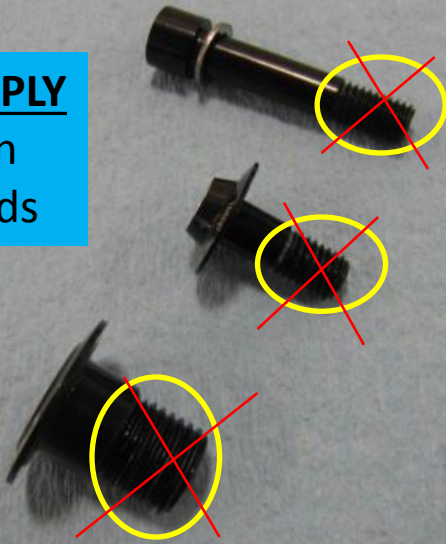


Threads completely
coated with Loctite



DO NOT APPLY

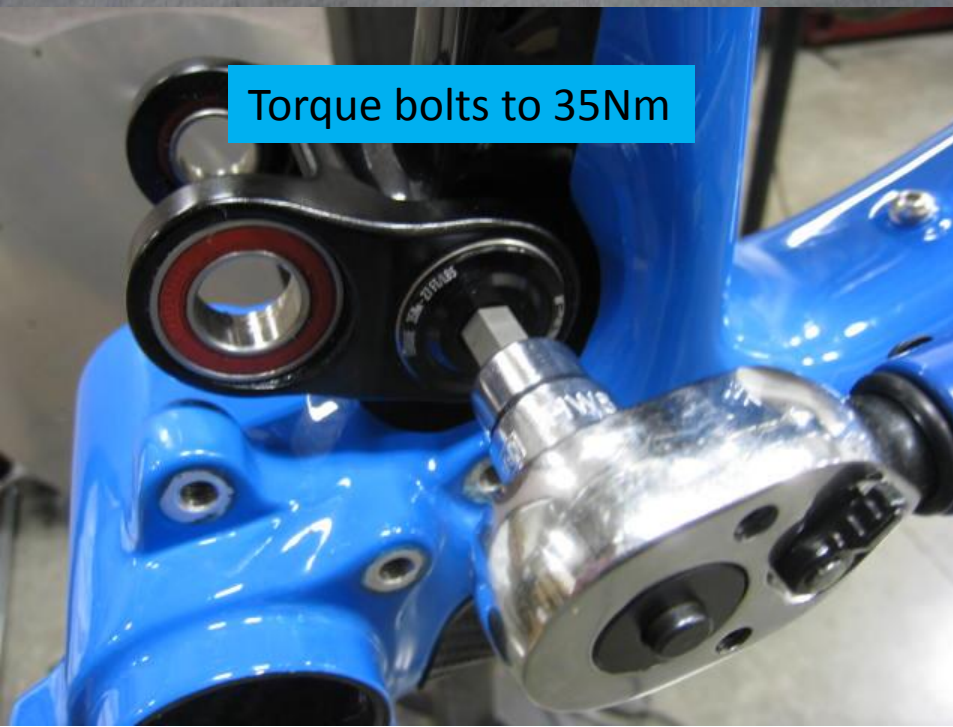
Loctite on
bolt threads



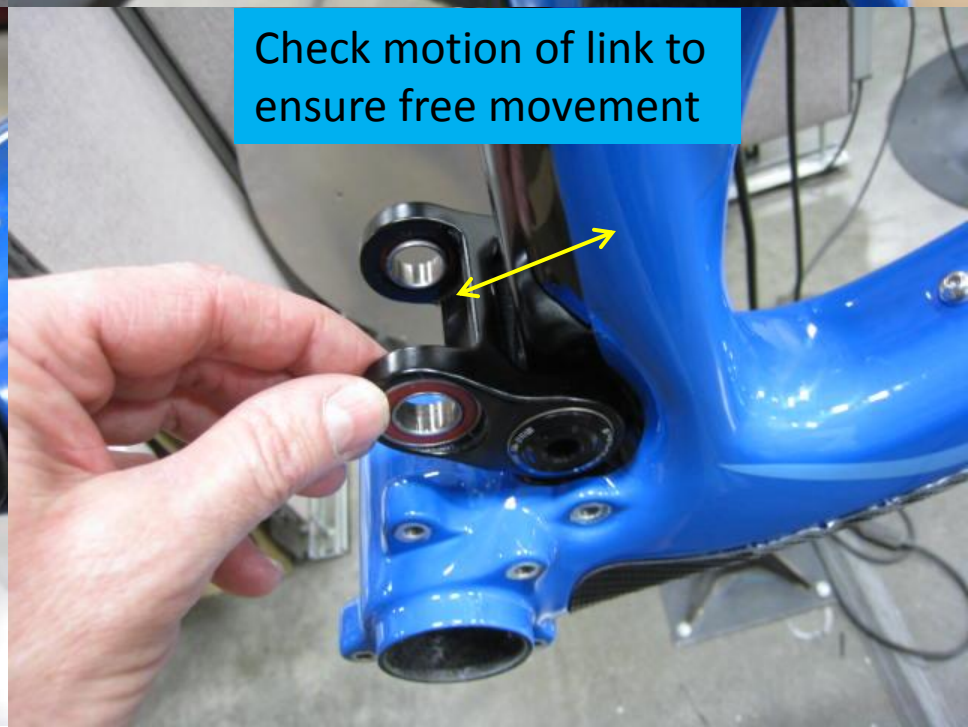
Install lower link with
arrow on NDS facing
forward



Torque bolts to 35Nm



Check motion of link to
ensure free movement



Upper link and bearings

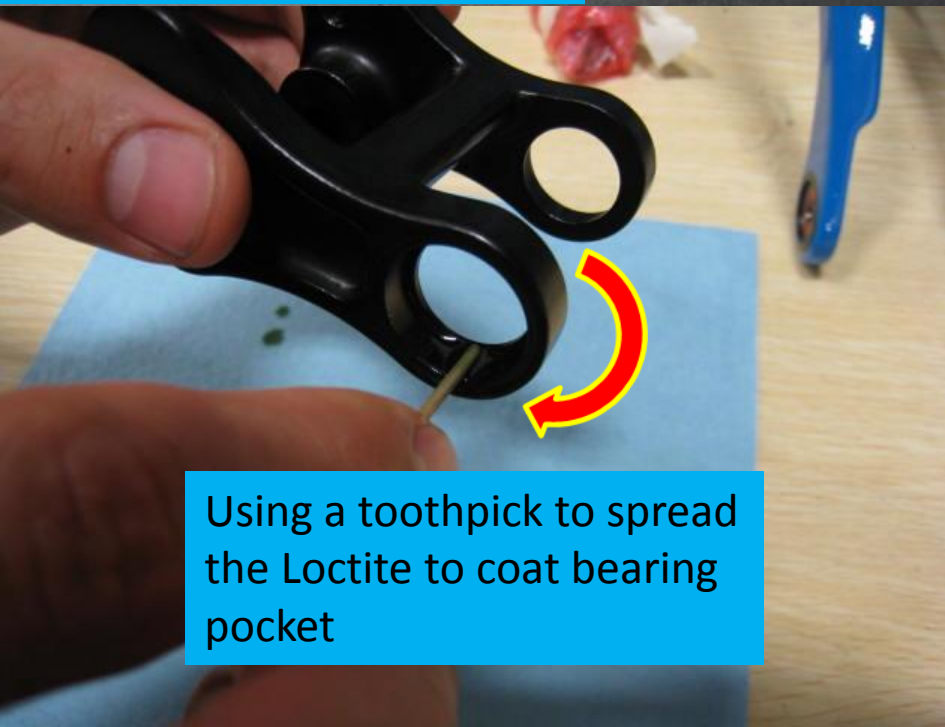
DS

NDS

Before bearing installation
clean bearings and link free
of oil or grease



Apply Loctite 609 or equivalent
to DS bearing pocket only



Using a toothpick to spread
the Loctite to coat bearing
pocket



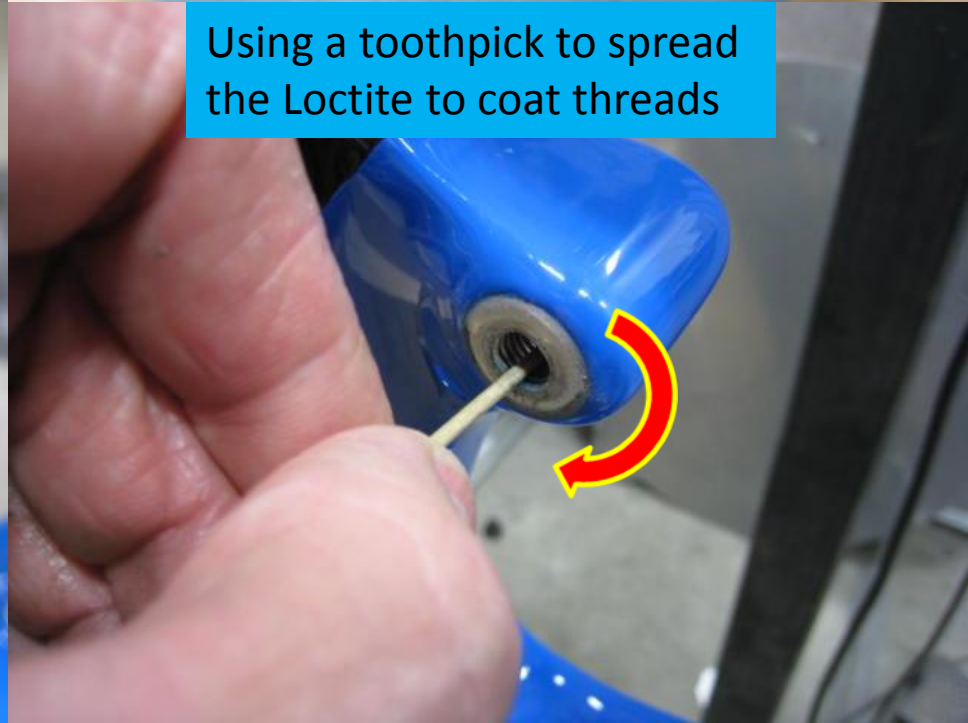
Use enough Loctite to
cover surface until wet



Install bearing on DS only



Apply Loctite 242 or 243 to upper mount threads both sides



Using a toothpick to spread the Loctite to coat threads



Install bolt in DS



Torque bolt to 13Nm



Install NDS bearing at this time



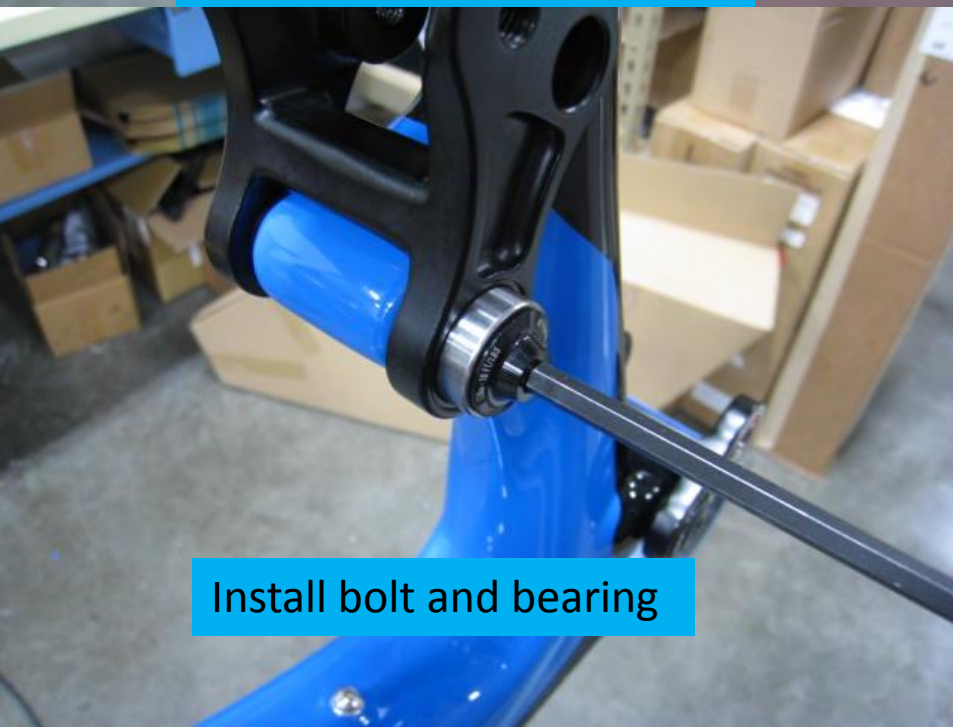
Apply Loctite 609 or equivalent to NDS bearing pocket



Using a toothpick to spread the Loctite to coat bearing pocket



Place bolt in bearing



Install bolt and bearing



Torque bolt to 13Nm



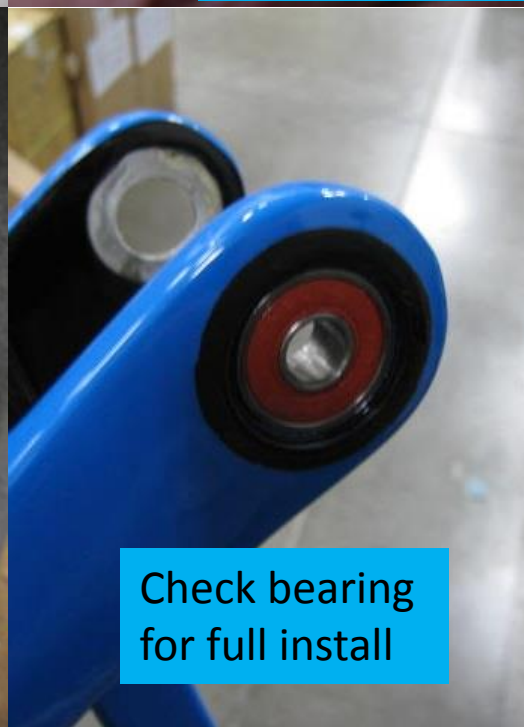
Apply Loctite 609 or equivalent to bearing pocket



Using a toothpick to spread the Loctite to coat bearing pocket



Press bearings into RT bearing pocket



Check bearing for full install



Clean any excess Loctite from RT

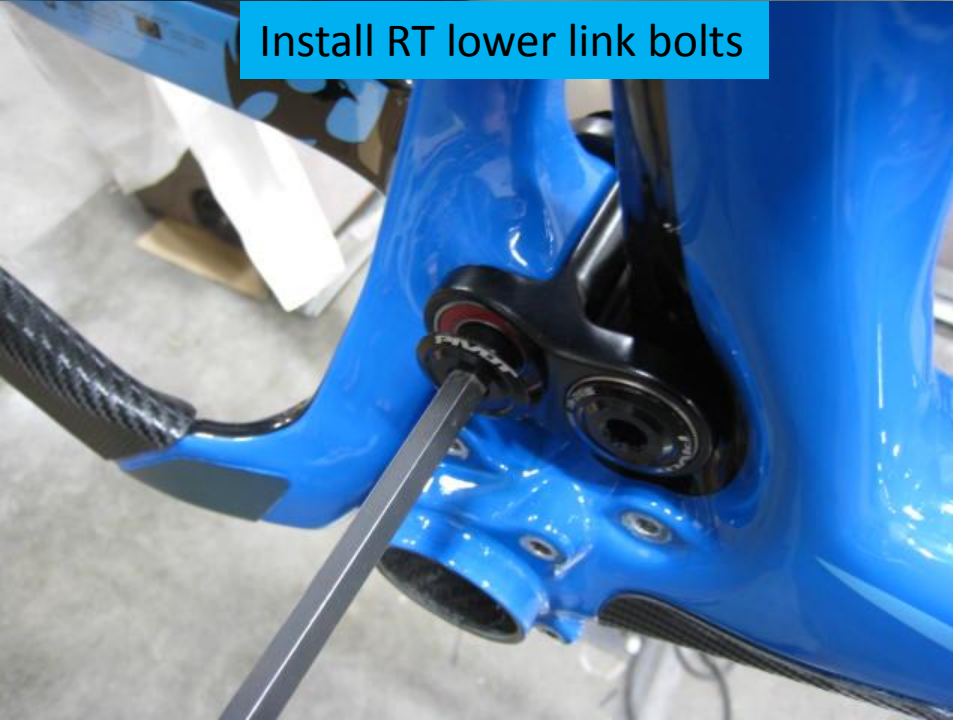
Apply Loctite 242 Or 243
to threads in frame



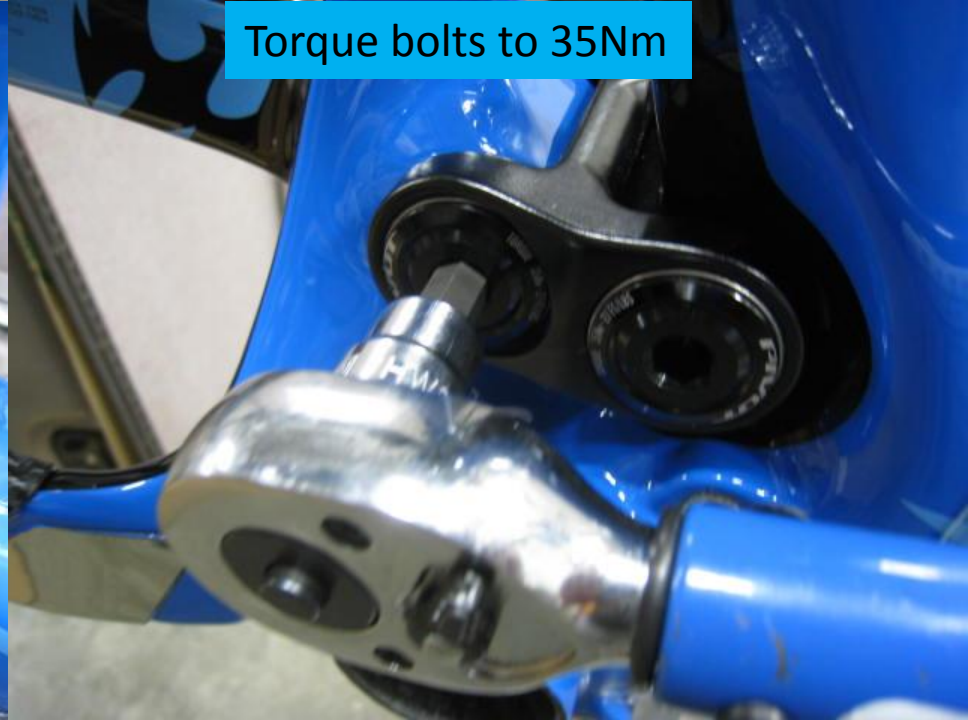
Using a toothpick to spread
the Loctite to coat threads



Install RT lower link bolts



Torque bolts to 35Nm



Apply Loctite 242 Or 243
to threads in link



Using a toothpick to spread
the Loctite to coat threads



Upper link shock bolt
with washer



Apply grease only to the
shoulder of the bolt



Keep threads clean of oil
or grease

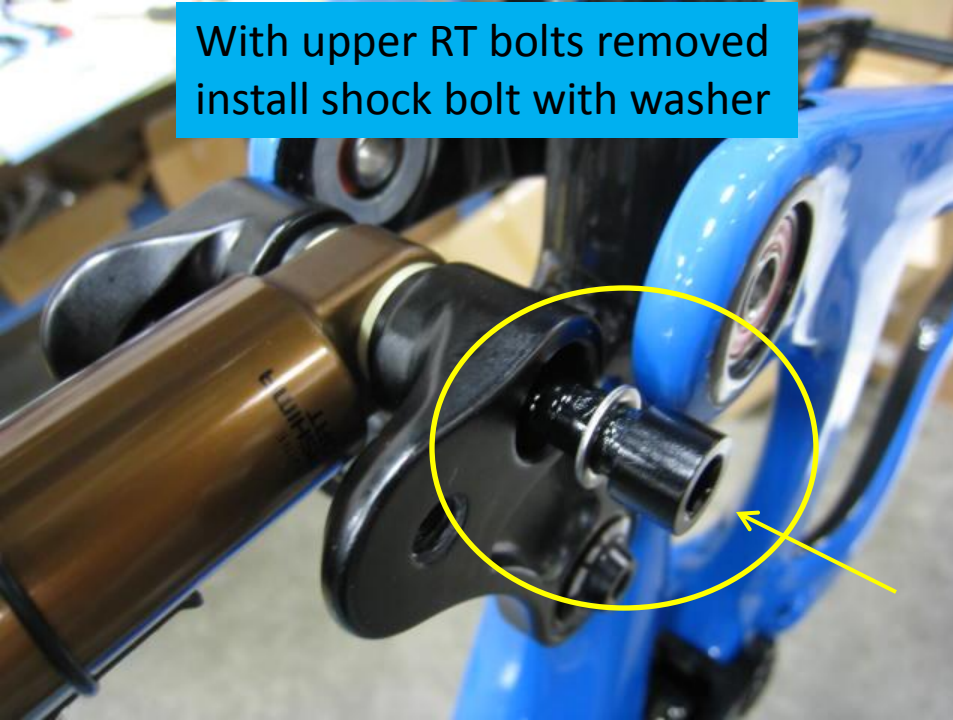
Shock tab bolt



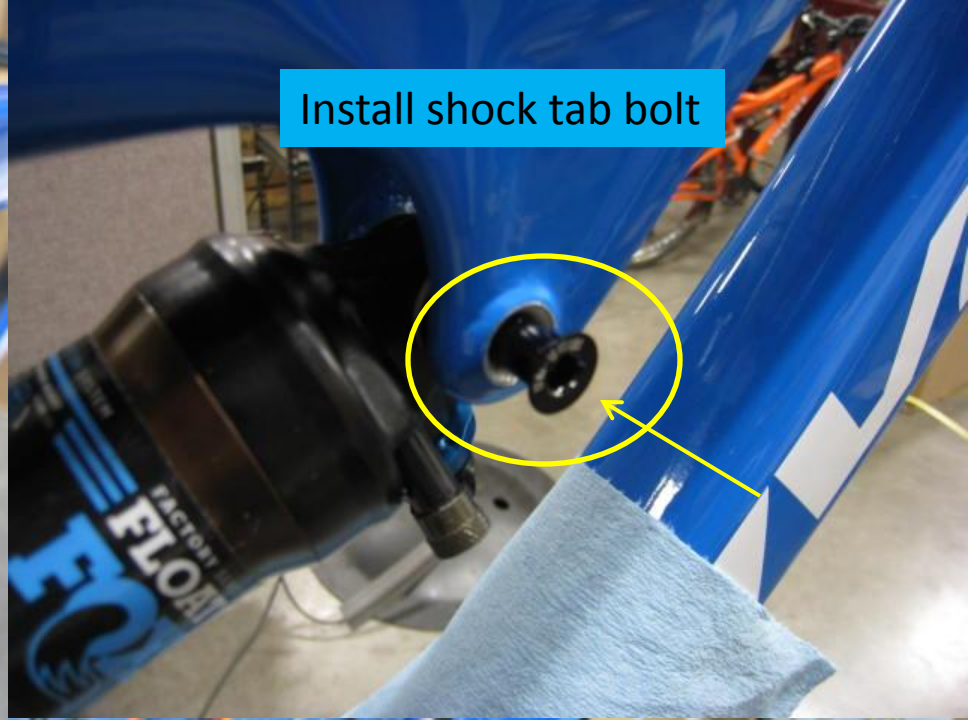
Apply grease or anti seize
to shock bolt



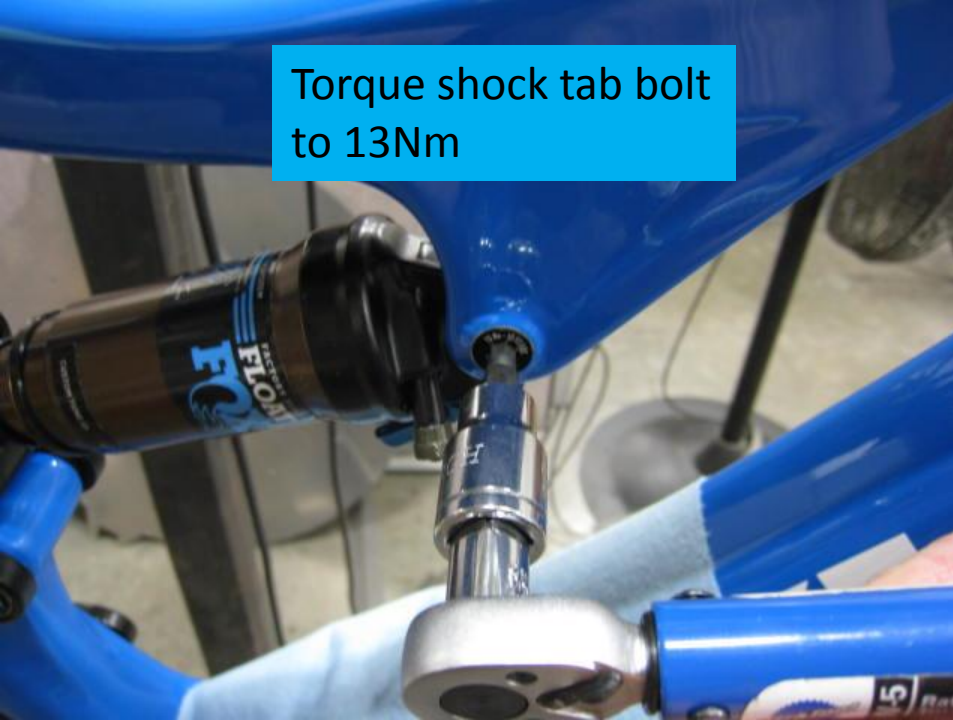
With upper RT bolts removed
install shock bolt with washer



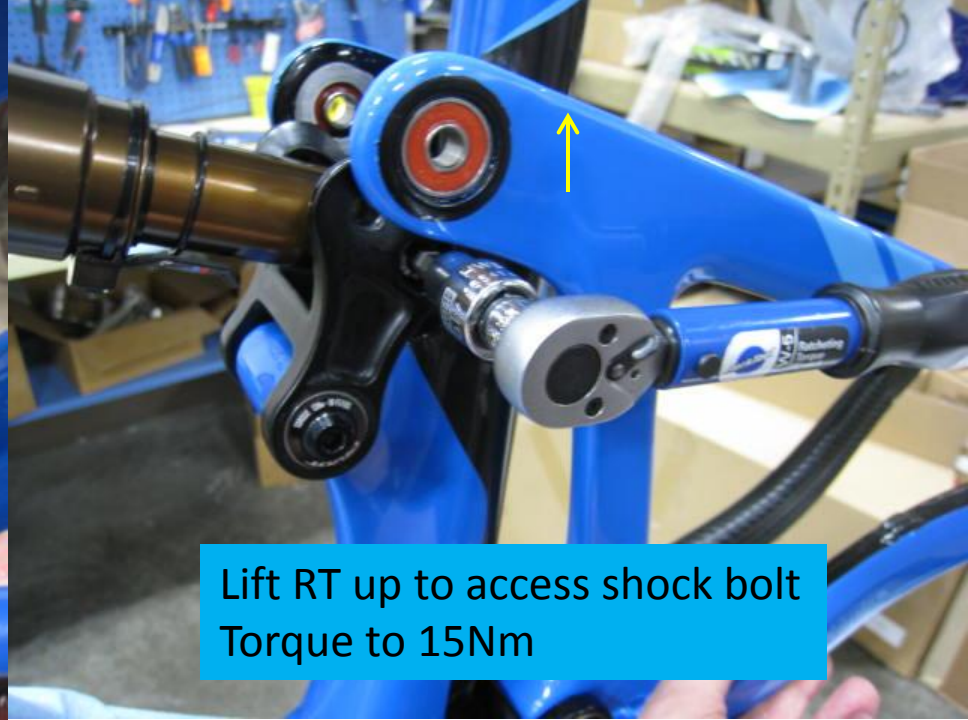
Install shock tab bolt



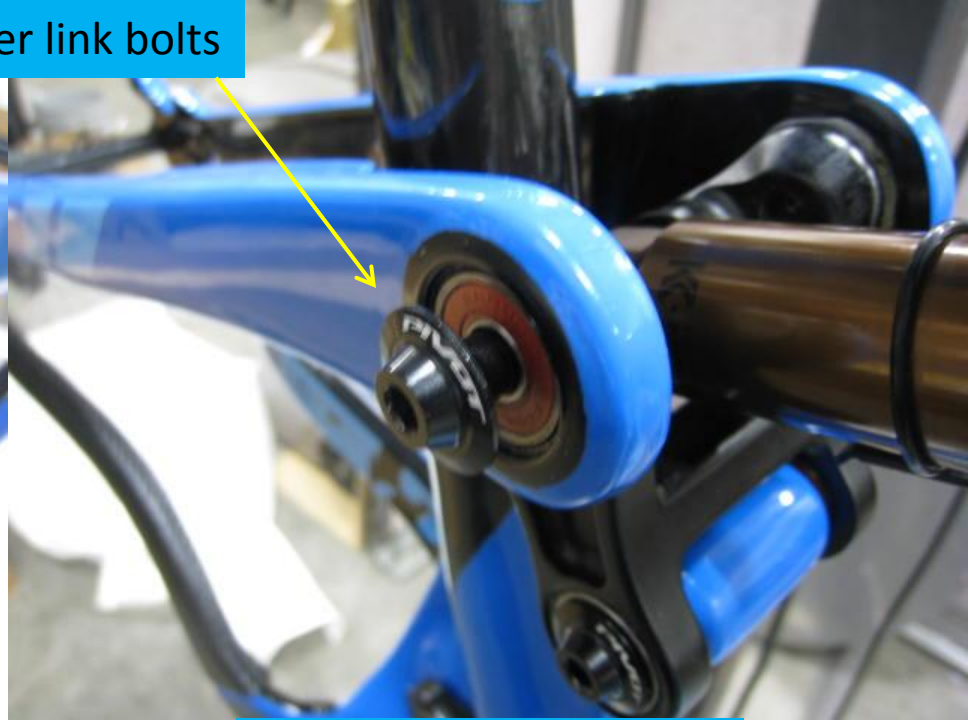
Torque shock tab bolt
to 13Nm



Lift RT up to access shock bolt
Torque to 15Nm



Install upper link bolts



Torque bolts to 13Nm



Clean any excess grease and Loctite from assembled components

