Tools needed: 6mm Allen Key, 9mm ¼ inch socket, ¼ inch Ratchet, ¼ inch Torque Wrench.

Firmly grip pedal body and remove the 6mm Alloy end cap.
2014 V12 Ti Axle Upgrade Guide.

Remove the 9mm nut (RH Pedal has a silver LH thread nut).

Remove the 2 rubber seals from the old axle.
2014 V12 Ti Axle Upgrade Guide.

Slide the 2 rubber seals onto the new Ti Axle.

Apply grease to new axle making sure the bushing contact patch has a thin layer of grease around it.

1/12/14
Slide the body back over the axle gently and make sure the axle is protruding through the cartridge bearing.

Thread the 9mm nut back onto the axle and torque to 10Nm maximum.

1/12/14
Thread the 6mm Alloy end cap back into the pedal and you are done. Enjoy!

**Notes:** For those without the use of a vice, the axles have a 6mm Allen fitment on their ends that can be used to undo the 9mm nut.

**Parts Used:** DMR-S12-XLT-PR-V2 -