DMR Bolt 27.5 Conversion Guide

**Tools needed:** 6, 5, 4mm Allen Keys, 13mm Socket & Ratchet & Chain ring Tool.

**Parts needed:** DMR 27.5 +8 Swopout Kit

Start with a perfectly awesome 26” Bolt bike.

5th February 2015
Remove your old wheels and Swopout system.

Clean the Swopout interfaces of all grit and grim.

5\textsuperscript{th} February 2015
Install your +8 Swopout system making sure the fixing bolts are tight.

Next remove your shock from the frame using your 6mm Allen Key and 13mm Socket.

5th February 2015
Remove the frame hardware from the head of the shock. (Inspect the shock bushing for heavy wear before fitting offset hardware)

Fit offset hardware at its longest setting as above.

5th February 2015
Install your shock back into your frame and torque the fixing bolts to 13-15Nm (head and tail).

Fit your new 27.5 wheels making sure you have good tyre clearance in the rear of your bike.

5th February 2015
We now stock an axle perfect for our 142 & 135 12mm Swopout applications. *optional*

**Parts Used:**
- DMR-SW-KIT-V4-OSBUSH – DMR - Swopout Kit - V4 PLUS 8 Swopout Inc Offset Bush
- DMR-AXLE-QR-12 – DMR 12mm Axle

**Notes:** If you are fitting this kit to a used bike/frame then please take this time to check the condition of all bearings and frame hardware to assure that your bike is working at its best.