TECH BULLETIN

Date: July 19, 2016
From: Praxis Works USA
Subject: M30 Spindle Noise Treatment
To: Praxis Customers

REQUIRED TOOLS

- BOILED Linseed Oil
- Small-tipped Syringe/Applicator
- Heat Gun/ Hair Dryer
- M30 Crank
- Clean-up Rag

1. PREP

1. Make sure you use **BOILED** Linseed Oil
2. Syringe/Applicator must have a small tip (this reduces the amount of cleanup that is required)
3. Make sure the base of the spindle area is clean of any grease or assembly prep material

2. APPLY

1. **EVENLY** warm the base of the spindle with the heat gun from both sides of the crankarm
2. Crank/Spindle should be warm to the touch *but not hot*
3. Apply **3-4 drops of linseed oil** around the spindle base as shown to the left
4. Make sure it is **evenly distributed around the spindle**
5. After 30-60min wipe up any excess oil on the spider/spindle
6. Crank must sit flat with spindle up for 12 hrs before reassembly
   This allows the oil to cure and solidify

**MUST FOLLOW STEP 6 OR THIS WILL NOT WORK**

Crank is now ready to assemble on bike and ride